

FIG. 1A

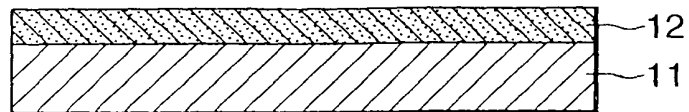


FIG. 1B

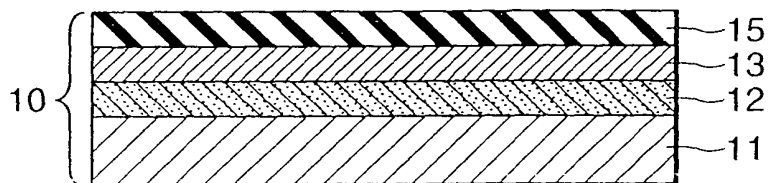


FIG. 1C

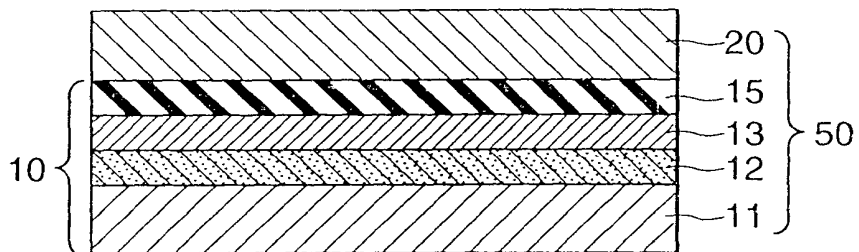


FIG. 1D

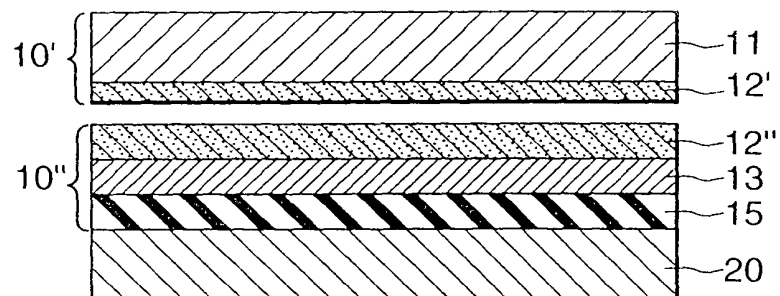


FIG. 1E

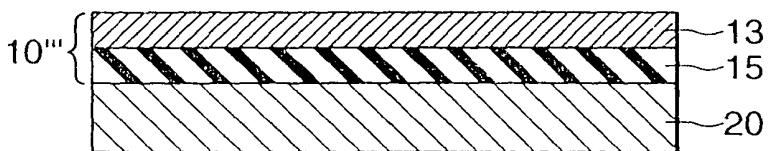


FIG. 2

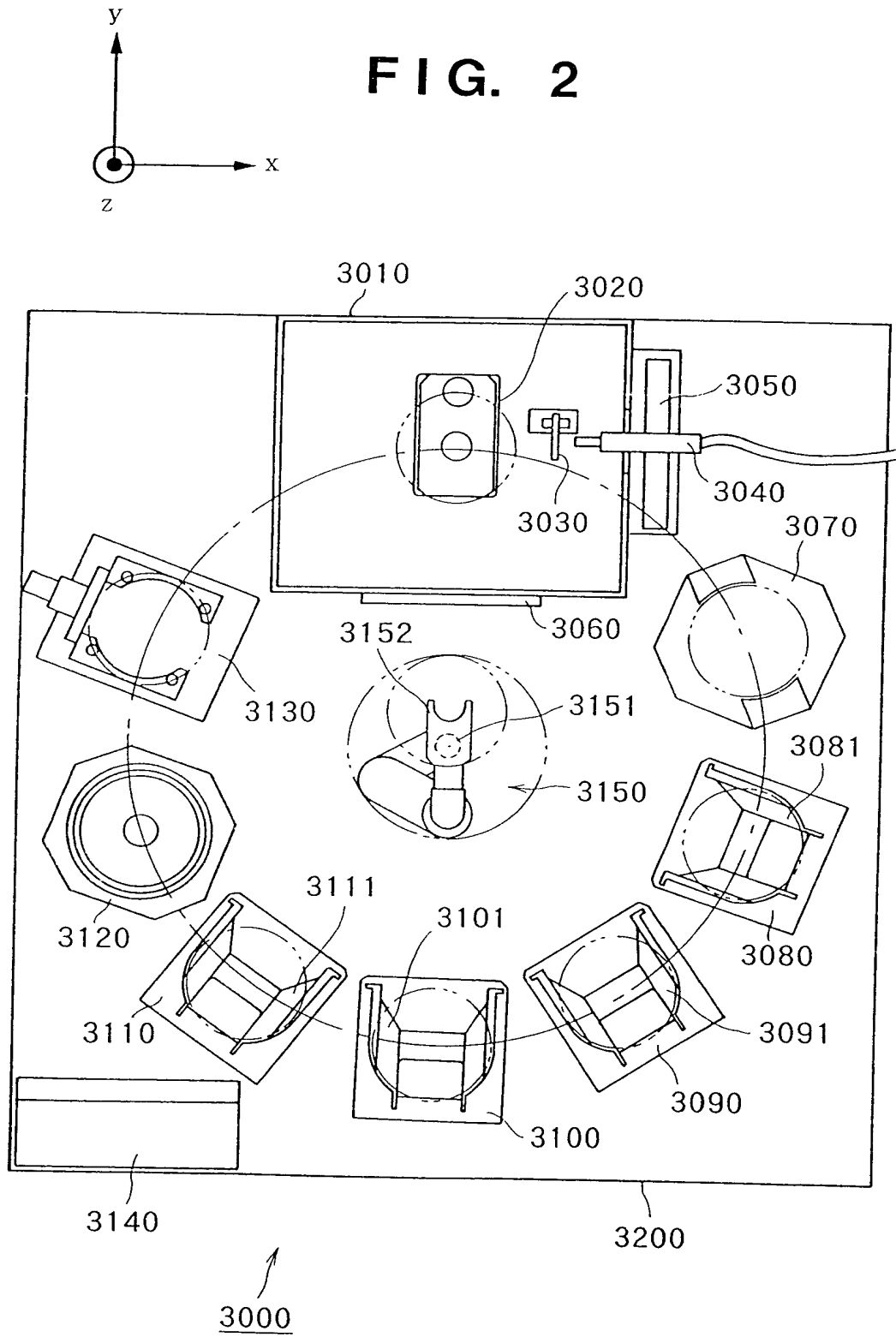


FIG. 3

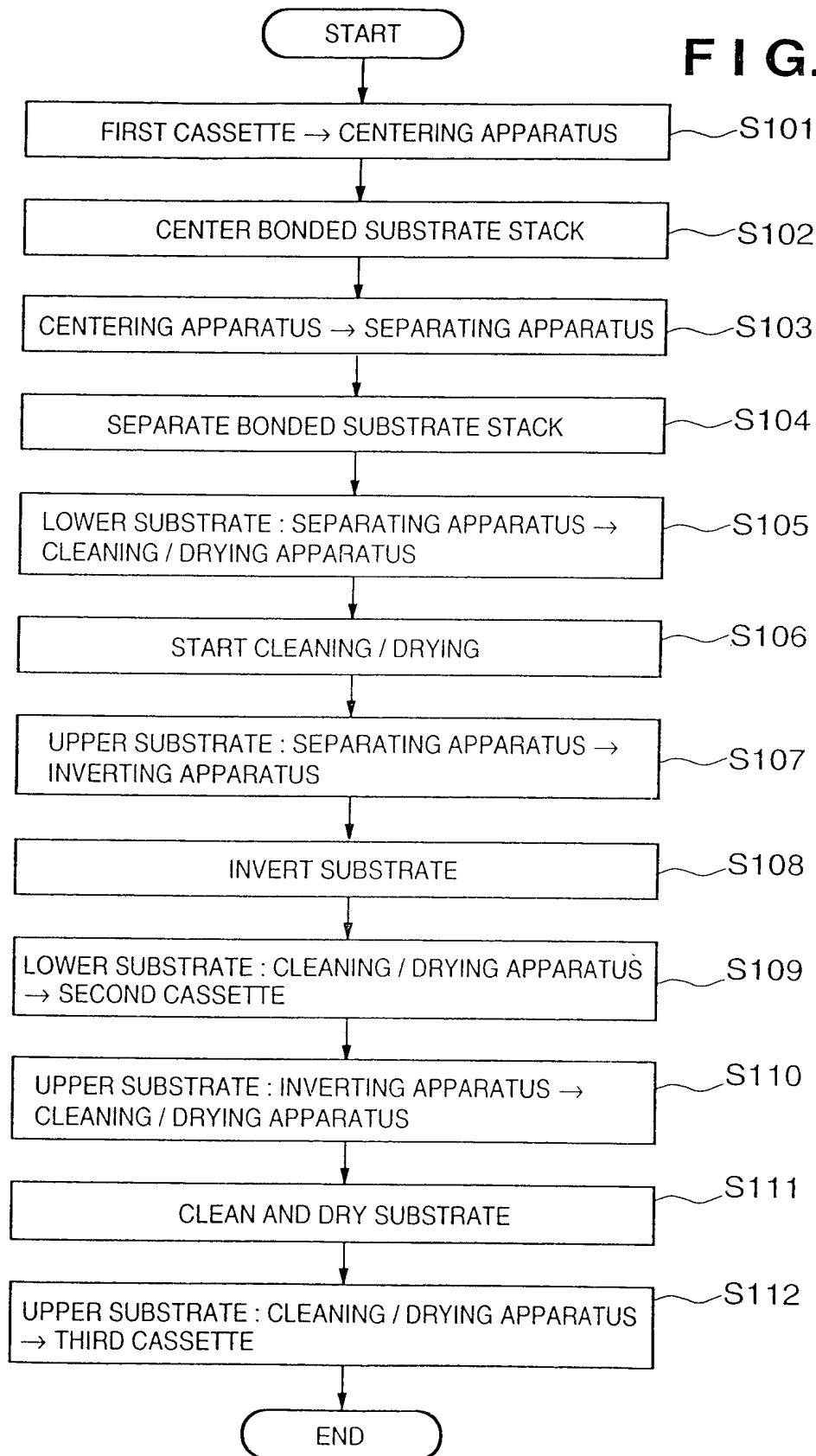


FIG. 4

| | T1 | T2 | T3 | T4 | T5 | T6 |
|----------------------|----|----|-----|-----|-----|-----|
| CENTERING | #1 | #2 | #3 | #4 | #5 | #6 |
| SEPARATING | | #1 | #2 | #3 | #4 | #5 |
| INVERTING | | | #1a | #2a | #3a | #4a |
| CLEANING / DRYING | | | #1b | #2b | #3b | #4b |
| | | | #1a | #2a | #3a | #4a |

FIG. 5

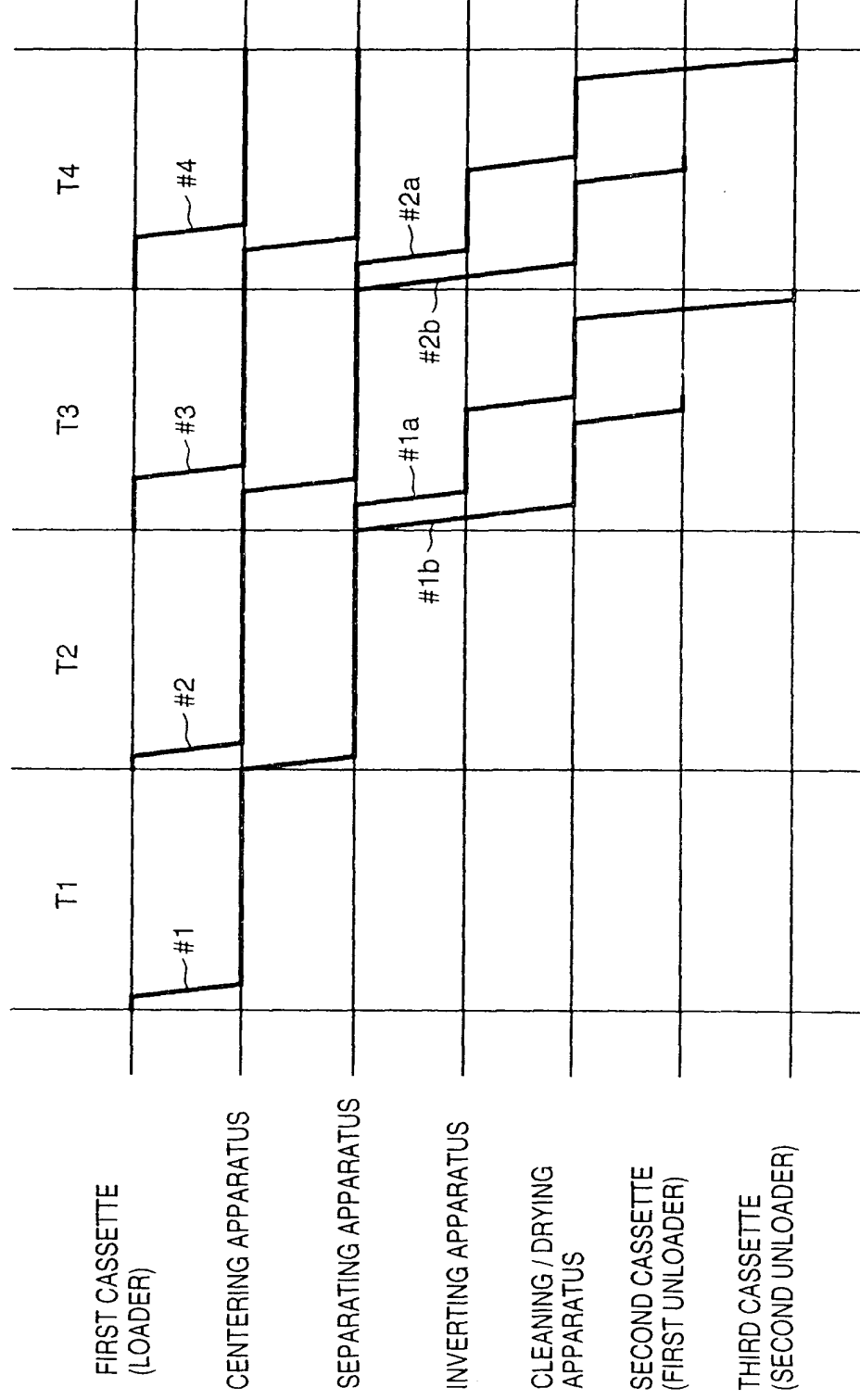


FIG. 6

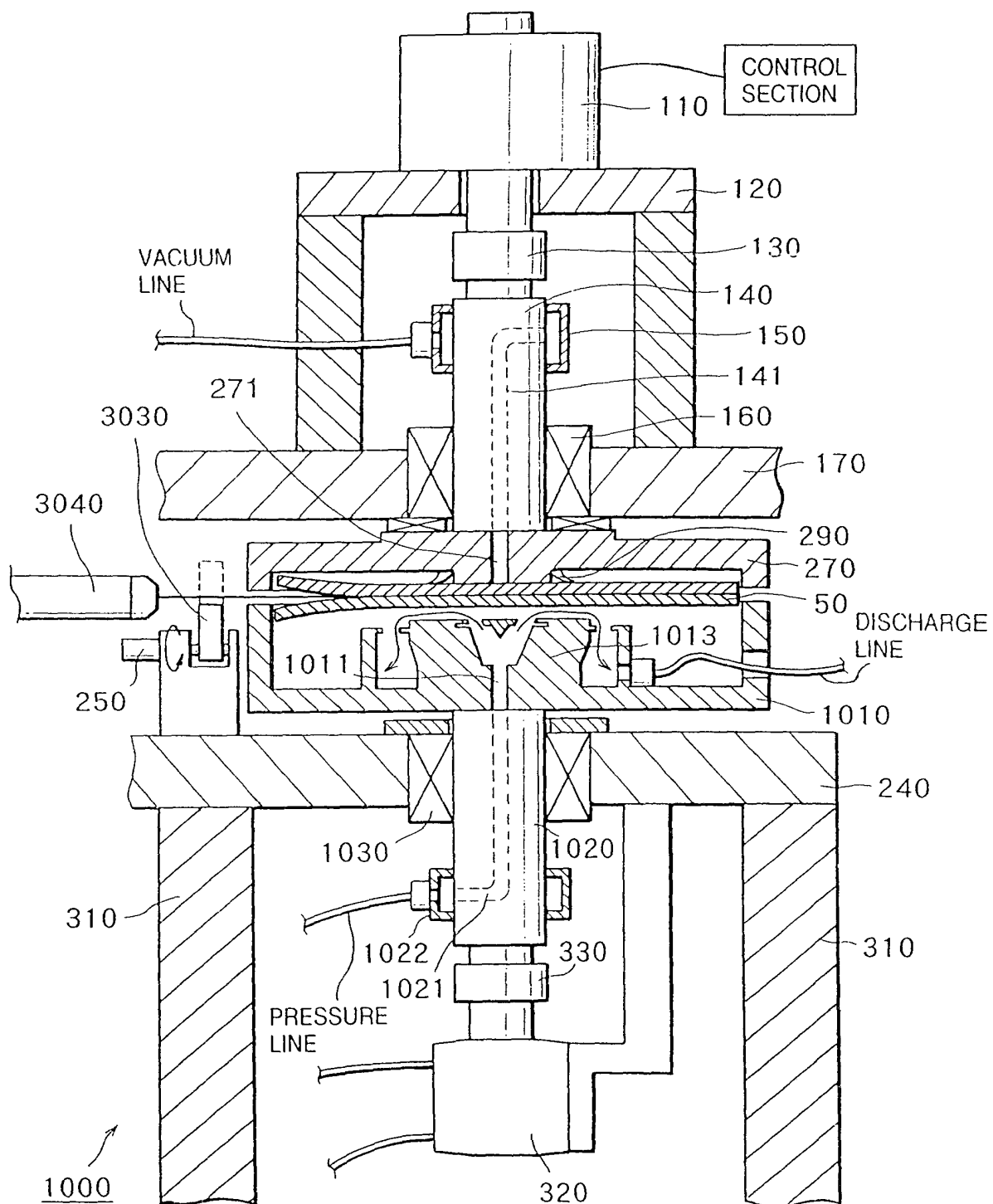


FIG. 7

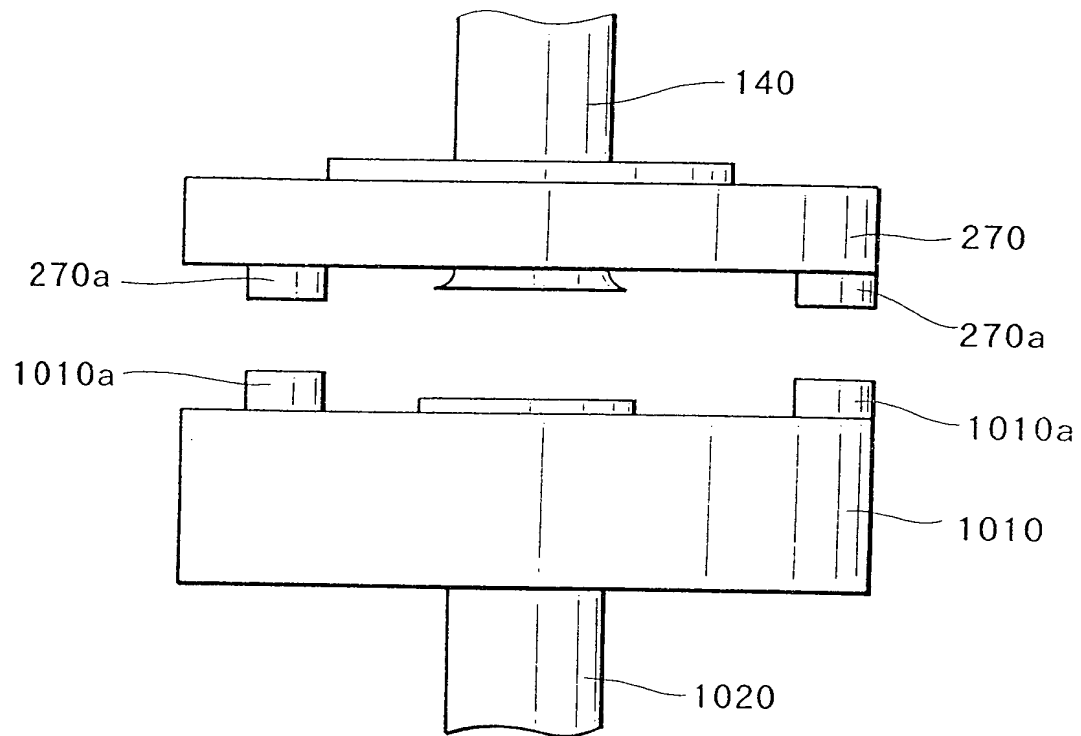


FIG. 8

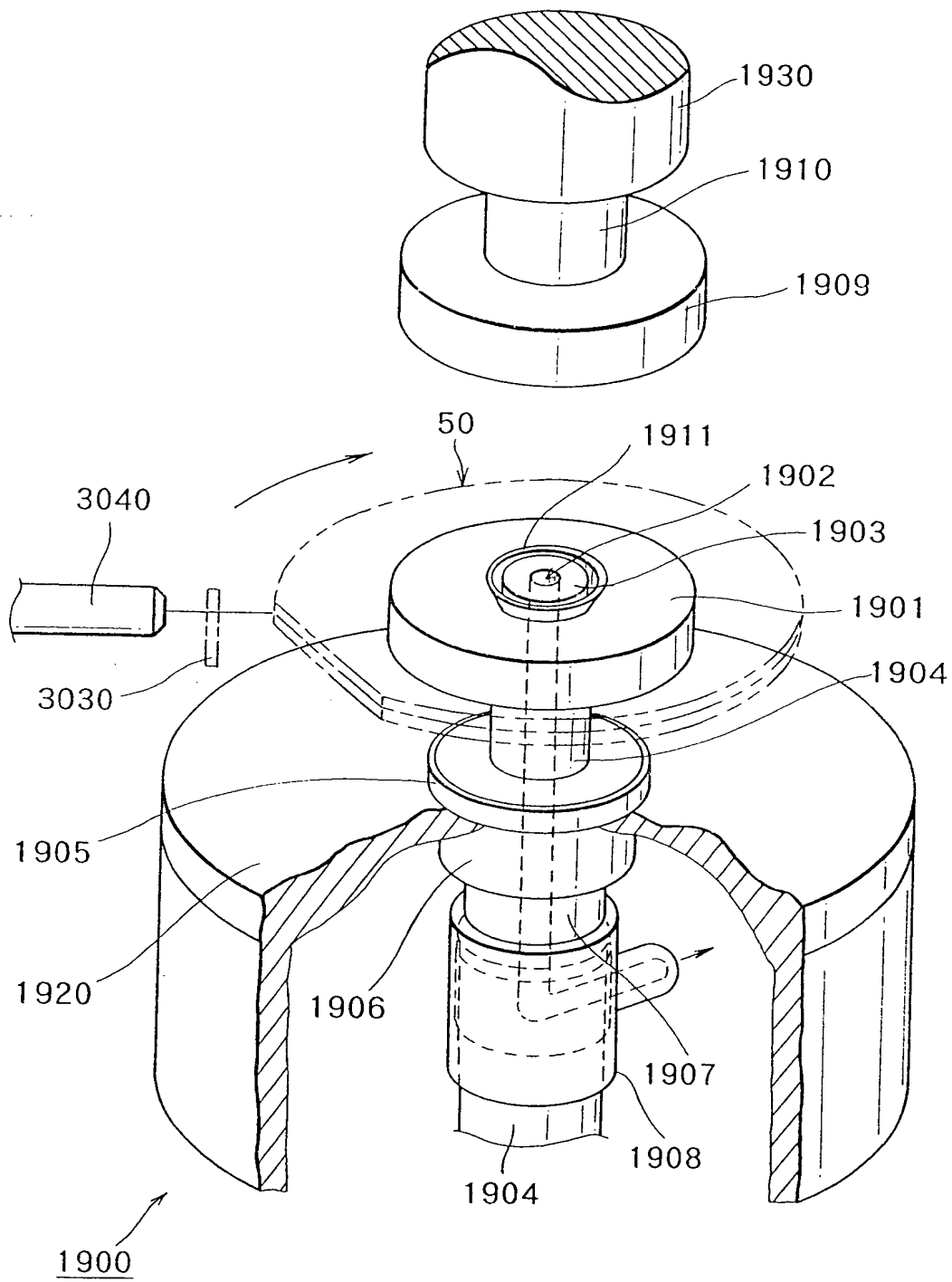


FIG. 9

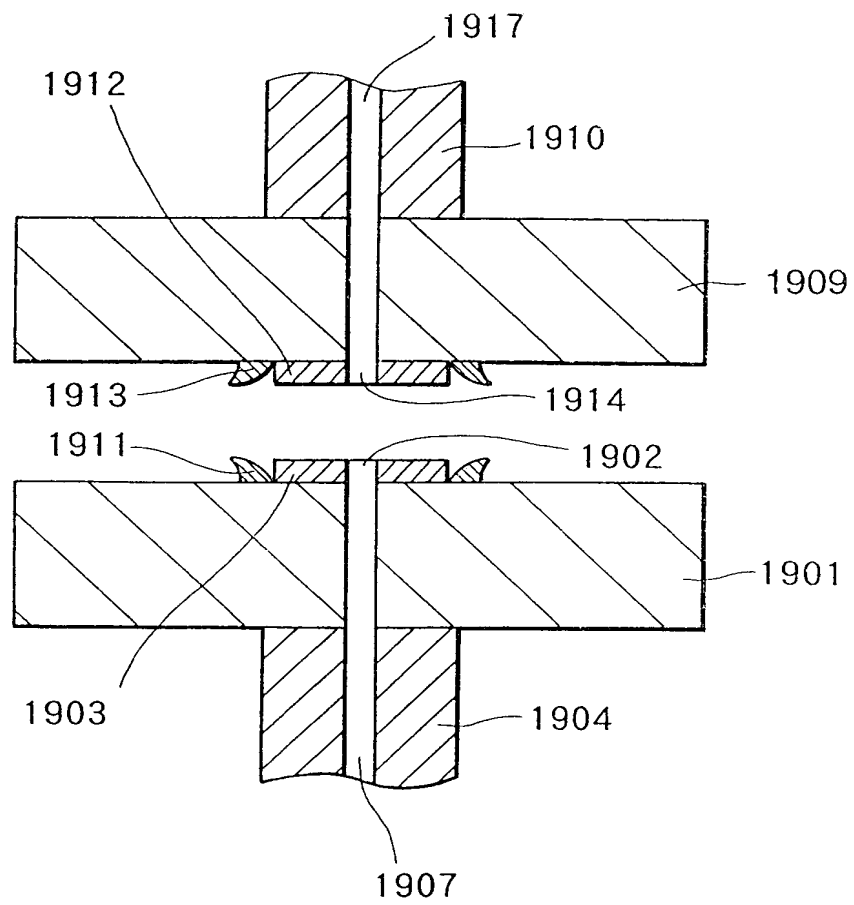


FIG. 10

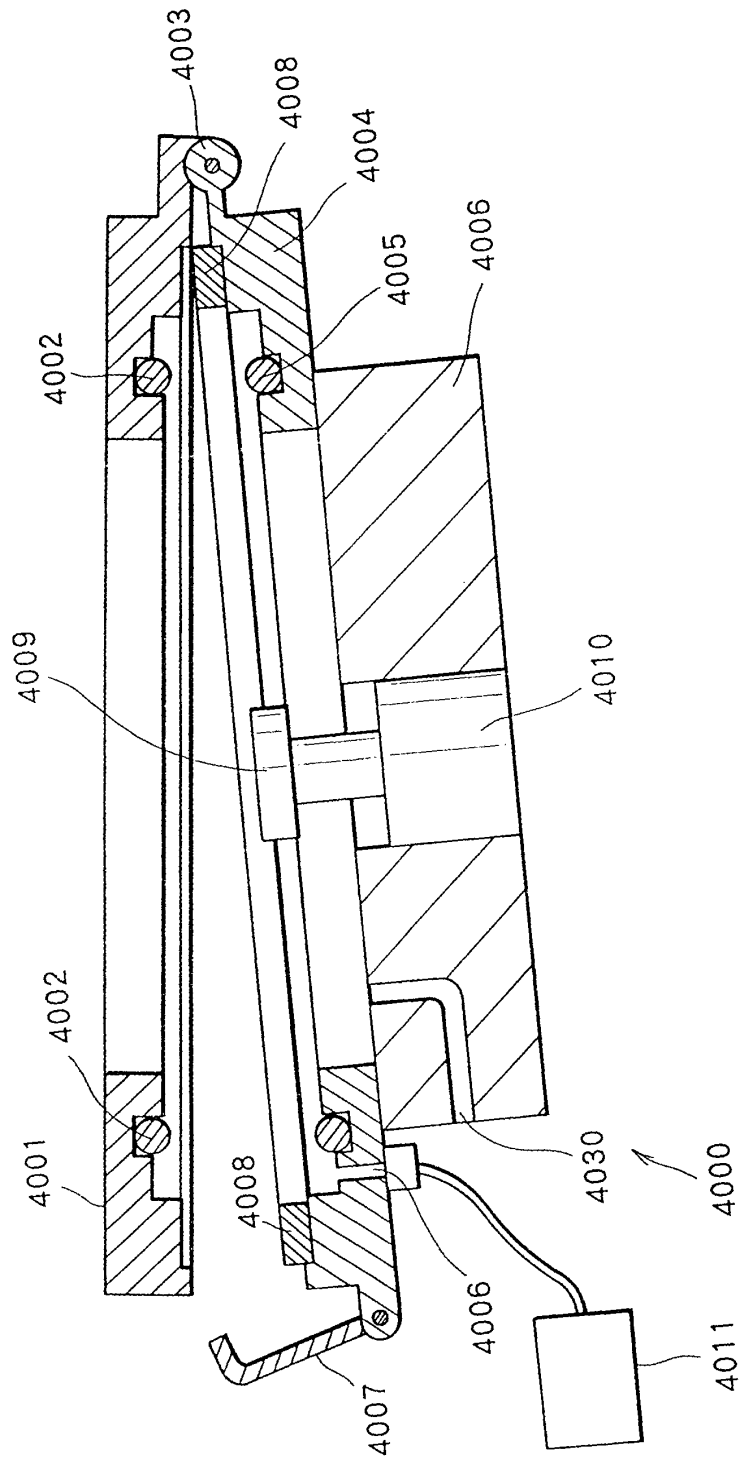


FIG. 11

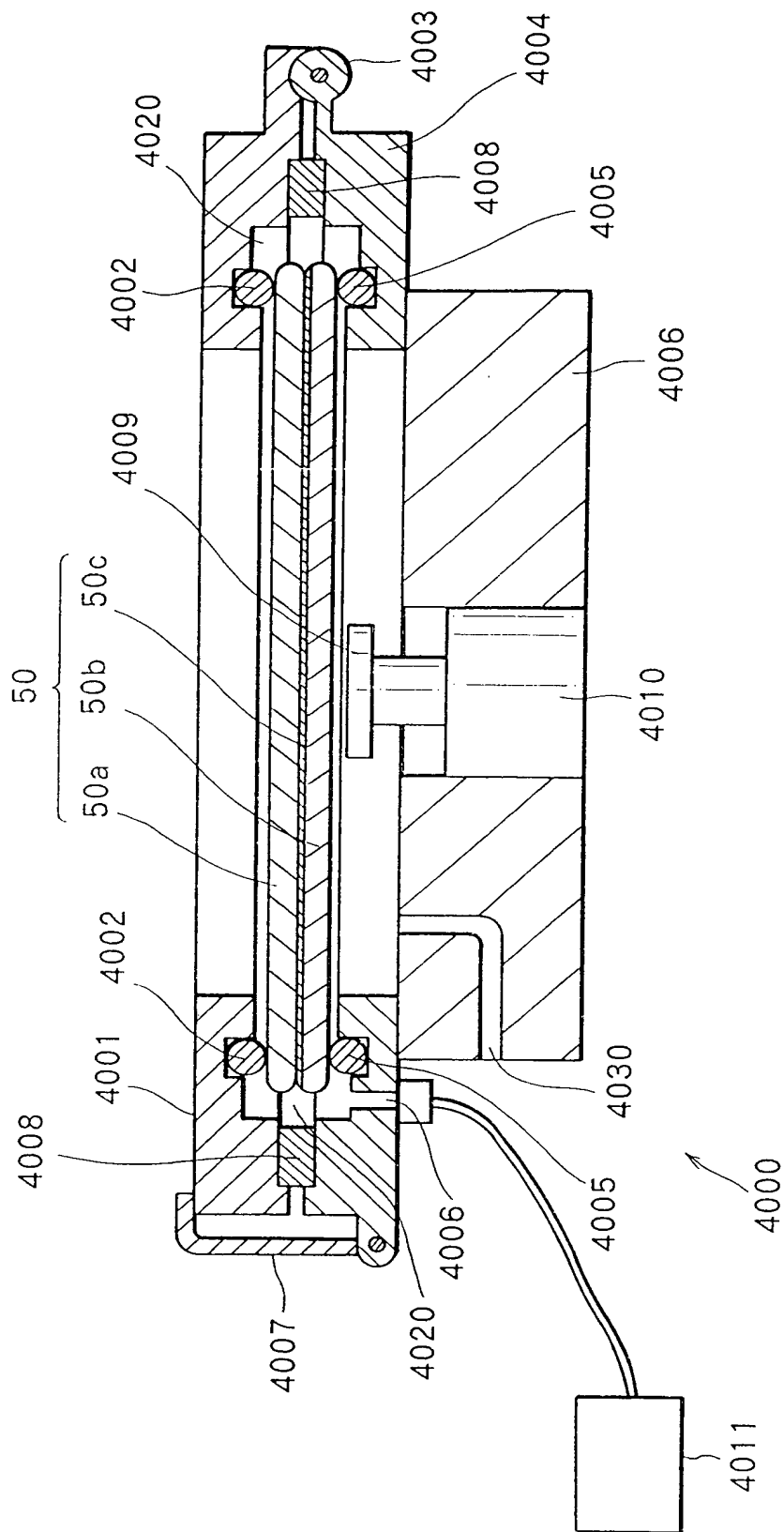


FIG. 12

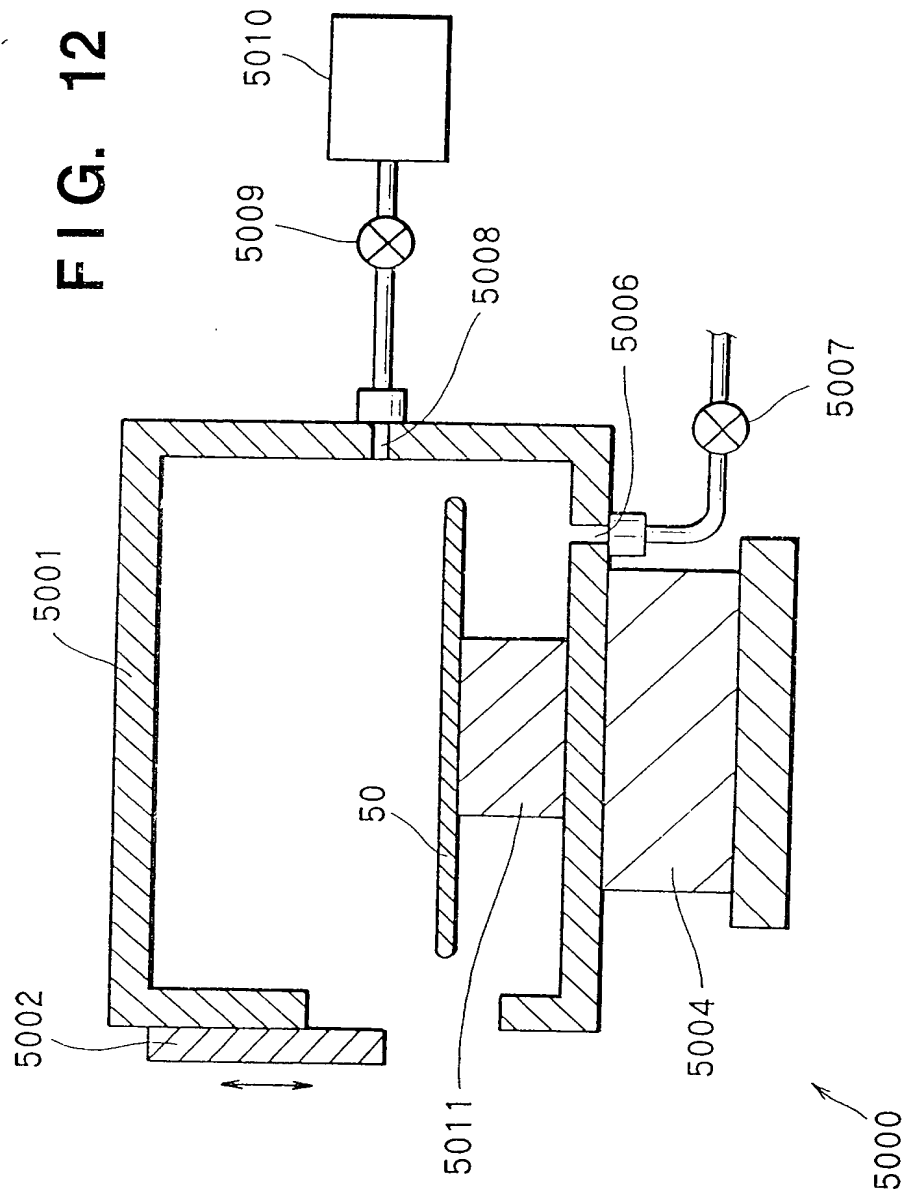


FIG. 13A

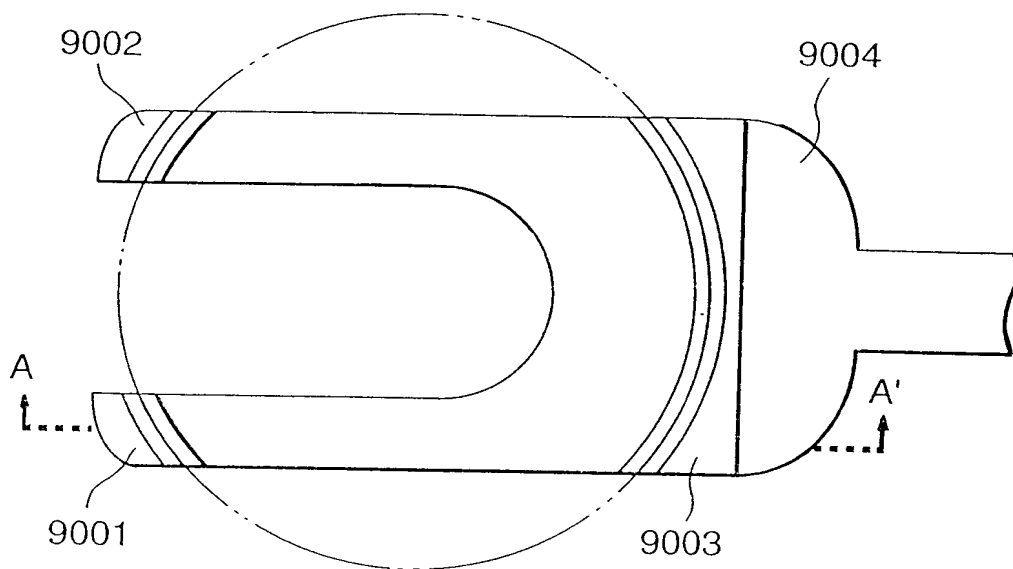


FIG. 13B

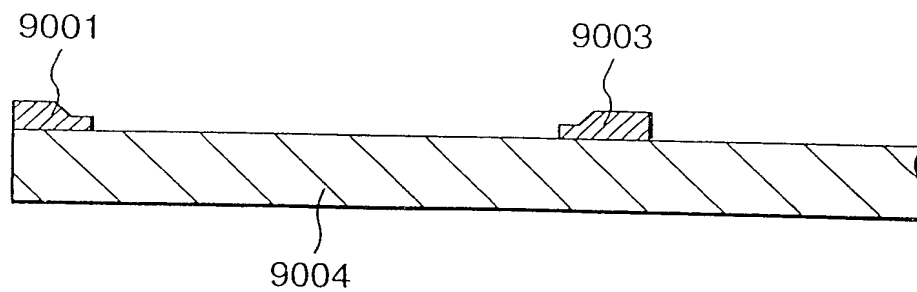


FIG. 14

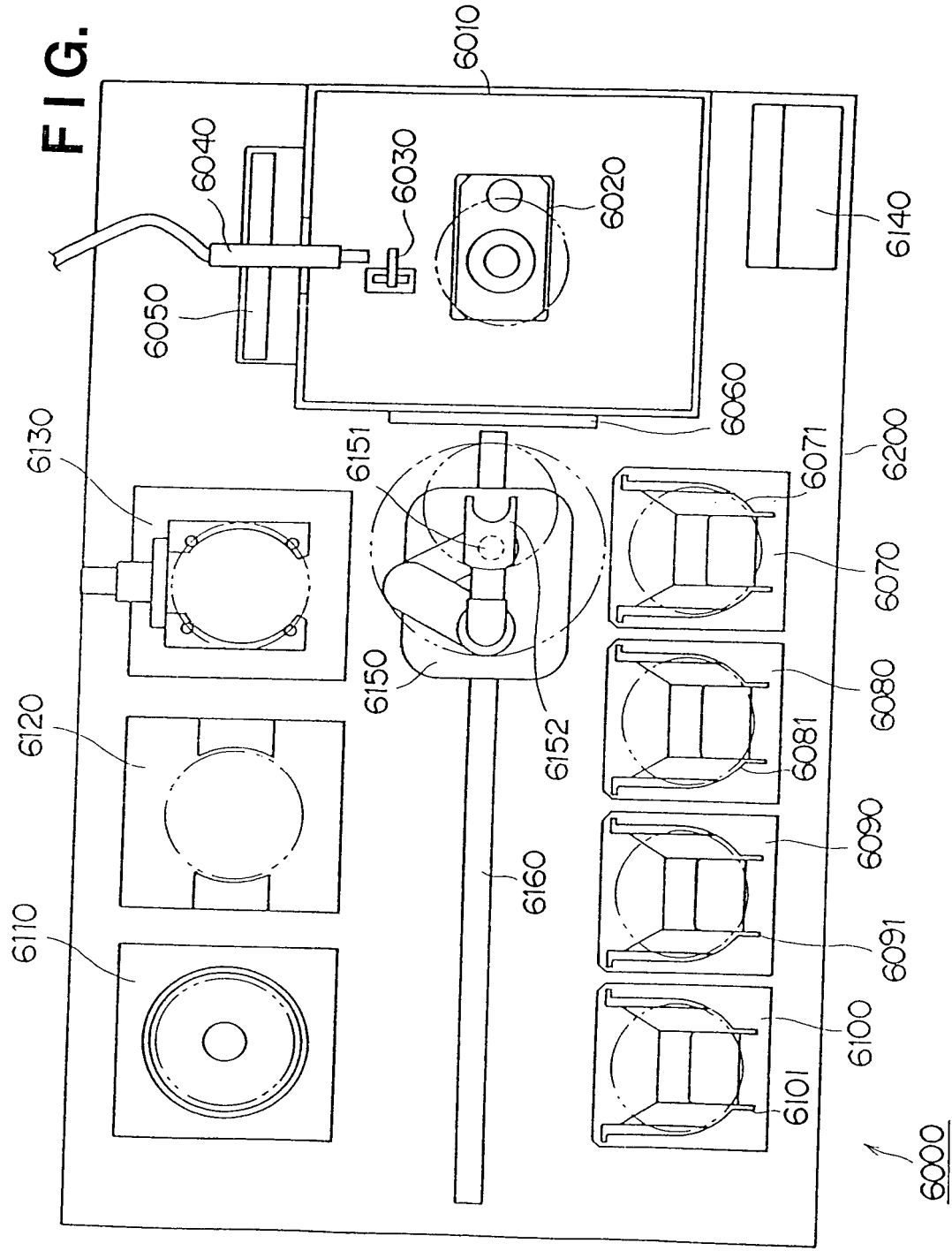


FIG. 15

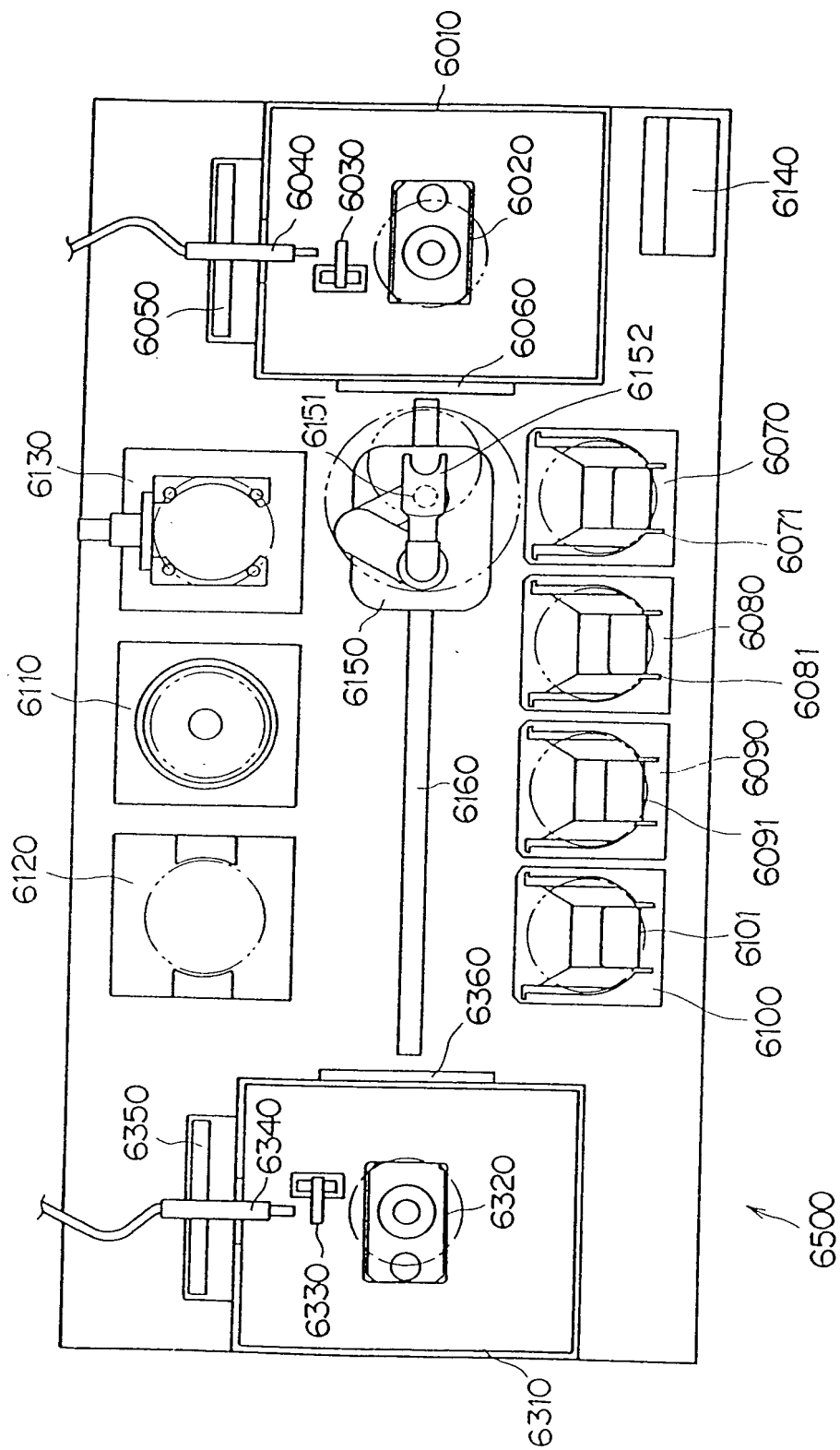


FIG. 16

